

Work Order ID 122423

July-16-14 7:53:11 AM

122423

Page 1

Item ID: D3913-041

Accept

N9000040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Long Basket Base Assembly, 350

Start Date: 7/16/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/16/14 Req'd Qty: 1.00

1

Customer:

Reference:

Run Start

NR1

Approvals: Process Plan: MLJ

Date: 14-07-16

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3913	C								
D4020	A								
100	Weld per dwg A/R S.S. rod Batch: 4123823	0.00							
100	Large Fab								
Large Fab	Memo	0.00							
Large Fab	1- assemble ribs , weld as per dwg D3913 using DT9610A ***inspect before welding mesh***								
	2-Cut D4020-1 base mesh and tack weld all mesh on basket as per dwg D3913 and trim mesh to fit if necessary and trim to clear fasteners holes on the ends								
	3- weld hinge (3) and Mounting brackets as per dwg D3913 ***take lid to locate hinge and bracket***								
	4- Weld D4672-1 blanking plates as per dwg								
110	QC9- Inspect visual per QSI004- Fusion Welds	0.00							
110	Memo	0.00							
QC	Quality Control								

(1x)

DAS
43
9-89

JUL 24 2014

D 1407.25

DAS
9
9-89

Work Order ID 122423

July-16-14 7:53:11 AM

122423

Page 2

Item ID: D3913-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Long Basket Base Assembly, 350

Start Date: 7/16/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/16/14 Req'd Qty: 1.00

1

Customer:

Reference:

Run Start

NR1

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

① 14-01-25

DAS
9
9-89

125

Pressure Wash per QSI005 4.3

0.00

125

HandFinish

Memo

0.00

Hand Finishing

1 7/16/14-7-27

Work Order ID 122423

July-16-14 7:53:11 AM

122423

Page 3

Item ID: D3913-041

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Long Basket Base Assembly, 350

Start Date: 7/16/14 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 7/16/14 Req'd Qty: 1.00 *1*

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel	0.00							
130									
Powdercoat	Memo	0.00							
Powder Coating	1- Plug holes and mask only interior of hinge (3) prior to powder coat								
	128959								
	1ST COAT:								
	START TIME: 4:00								
	OVEN TEMPERATURE: 400								
	FINISH TIME: 4:30								
	***** 2nd coat if necessary*****								
	2ND COAT:								
	START TIME: _____								
	OVEN TEMPERATURE: _____								
	FINISH TIME: _____								
140	QC3- Inspect Part Finish	0.00							
140									
QC	Memo	0.00							
Quality Control									

1x d Ill 14/07/30 DAS 15 9-89

July-16-14 7:53:11 AM

122423

Page 4

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name: Long Basket Base Assembly, 350

Start Date: 7/16/14 **Start Qty:** 1.00

*** 1 ***

Cust Item ID:

Required Date: 7/16/14 Req'd Qty: 1.00

*** 1 ***

Customer:

Reference:

Run Start *NR1*

Approvals: _____ **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

[illegible]

Work Order ID 122423

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Page 5

Item ID: D3913-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Long Basket Base Assembly, 350

Start Date: 7/16/14 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 7/16/14 Req'd Qty: 1.00 ***1***

Customer:

Reference:

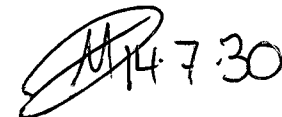
Run Start ***NR1***

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop ***NR2***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	QC21- Final Inspection - Work Order Release	0.00							
180									
QC	Memo	0.00							
Quality Control									



Picklist Print

July-16-14 7:53:20 AM

Page 1
8

Work Order ID: 122423

122423

Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 7/16/14

Required Date: 7/16/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC
chg qty's DD 10.04.12 verified by:EC
AS PER DWG REV.B DD VERF:EC
REV.C / ECN 13-624 DD VERF:JLM
IPP Rev:B
IPP REV:C 12.07.24
IPP REV:D 13.08.21 DWG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3913-1		Manufactured	No			100	Each	13.0000	1	1		DAS 43 9-89	

✓ *D3913-1*
Rib

** B114328 14.7.21

Location	Loc Qty	Loc Code
WA004	13	
114328	7	
115105	5	
116328	1	

D3913-3

Manufactured No

100 Each 7.0000 1 1

✓ *D3913-3*
Rib

** B115797 14.7.21

Location	Loc Qty	Loc Code
WA004	7	
115797	5	
115798	2	

D3913-7

Manufactured No

100 Each 10.0000 2 2

✓ *D3913-7*
Rib

** B115126 → 2x 14.7.21

Location	Loc Qty	Loc Code
WA004	10	
115126	8	
115824	2	

Picklist Print

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Page 2

Work Order ID: 122423

122423

Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 7/16/14

Required Date: 7/16/14

Start Qty: 1.00

Required Qty: 1.00

✓ D3913-9

Manufactured No

100 Each 4.0000 1 1

DAS

43

9-89

D3913-9

Hinge Rib

**

B 115 611

14.7.21

Location

Loc Qty

Loc Code

WA004

4

115610

3

115611

1

✓ D3916-5

Manufactured No

100 Each 17.0000 3 3

DAS

43

9-89

D3916-5

Light Rib

**

B 115 792 → 3x

14.7.21

Location

Loc Qty

Loc Code

WA004

17

115090

3

115791

6

115792

8

✓ D3916-041

Manufactured No

100 Each 8.0000 2 2

DAS

43

9-89

D3916-041

Rib Assembly

**

~~B 101 760 → 2x~~

14.7.21

B 116 902 → 2x

Location

Loc Qty

Loc Code

WA004

8

114226

2

116902

6

✓ D4017-7

Manufactured No

100 Each 19.0000 3 3

DAS

43

9-89

D4017-7

Rib

**

B 103 559 → 3x

14.7.21

Location

Loc Qty

Loc Code

WA004

19

103559

15

116023

4

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Shop Packet Print

Page 2

Picklist Print

July-16-14 7:53:20 AM

Work Order ID: 122423

Parent Item: D3913-041

Parent Item Name: Long Basket Base Assembly, 350

122423

D3913-041

Start Date: 7/16/14

Required Date: 7/16/14

Start Qty: 1.00

Required Qty: 1.00

✓ D4017-9

Manufactured No

100 Each

8.0000

2 2

**

DAS
43
9-89

B 104399 → 2x 14.7.21

D4017-9

Rib

Location

Loc Qty

Loc Code

WA004

8

106417

2

116130

2

116135

4

✓ D4034-041

Manufactured No

100

Each

4.0000

1 1

**

DAS
43
9-89

B 121760 14.7.21

D4034-041

Aft Upper Rib Assembly

Location

Loc Qty

Loc Code

WA004

4

118856

1

121760

3

✓ D4034-043

Manufactured No

100

Each

5.0000

1 1

**

DAS
43
9-89

B 121413 14.7.21

D4034-043

Fwd Upper Rib Assembly

Location

Loc Qty

Loc Code

WA004

5

115432

1

119352

1

121413

3

✓ D2581

Manufactured No

100

Each

166.0000

2 2

**

DAS
43
9-89

B 117900 → 2x 14.7.21

D2581

Mounting Bracket

Location

Loc Qty

Loc Code

WA

84

117900

84

WA004

82

102265

82

July-16-14 7:53:21 AM

Shop Packet Print

Picklist Print

July-16-14 7:53:21 AM

Page 4

Work Order ID: 122423

122423

Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 7/16/14

Required Date: 7/16/14

Start Qty: 1.00

Required Qty: 1.00

D2931

Manufactured No

150 Each

1,902.000 2 2

**

DAS
33
9-89

D2931

Bumper

Location

Loc Qty

Loc Code

ST013

1902

46064

2

86435

1900

14-07-30

86435

✓ D3913-15

Manufactured No

100 Each

37.0000 1 1

**

DAS
43
9-89

D3913-15

Wide Handle Plate

B 117028

14-7-21

Location

Loc Qty

Loc Code

WA004

37

115772

7

117028

30

✓ D4016-1

Manufactured No

100 Each

77.0000 3 3

**

DAS
43
9-89

D4016-1

Hinge Half, Base

B 120115 → 3x

14-7-21

Location

Loc Qty

Loc Code

WA004

77

115903

11

116749

48

120115

18

✓ D4021-1

Manufactured No

100 Each

65.0000 3 3

**

DAS
43
9-89

D4021-1

Handle Plate

B 110169 → 3x

14-7-21

Location

Loc Qty

Loc Code

WA004

65

110169

29

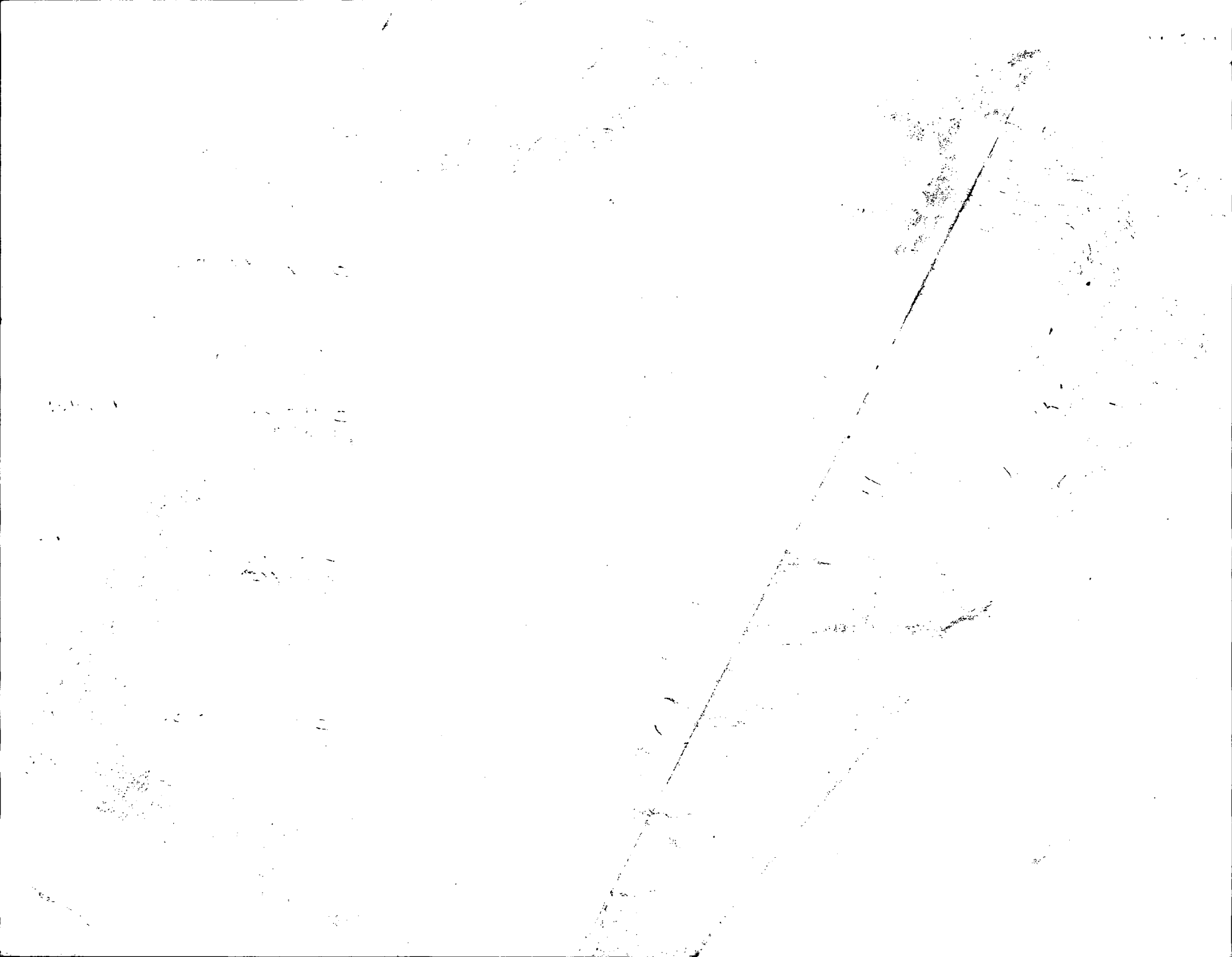
117491

36

July-16-14 7:53:21 AM

Shop Packet Print

Page 4



Picklist Print

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Page 5

Work Order ID: 122423

122423

Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 7/16/14

Required Date: 7/16/14

Start Qty: 1.00

Required Qty: 1.00

D4021-5

Manufactured No

100 Each

19.0000 2 2

**

DAS
33
9-89

14-07-30

D4021-5

Blanking Plate

Location

Loc Qty

Loc Code

ST083

19

103829

5

115895

14

115895

100 Each

18.0000 2 2

**

DAS
43
9-89

14-7-21

D4020-11

Manufactured No

D4020-11

End Mesh, Basket

Location

Loc Qty

Loc Code

WA004

18

112910

18

100 Each

40.0000 2 2

**

DAS
43
9-89

14-7-21

D4672-1

Manufactured No

D4672-1

Blanking Plate

Location

Loc Qty

Loc Code

WA004

40

110112

1

115930

31

116832

8

Picklist Print

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Work Order ID: 122423

Parent Item: D3913-041

Parent Item Name: Long Basket Base Assembly, 350

122423

D3913-041

Start Date: 7/16/14

Required Date: 7/16/14

Start Qty: 1.00

Required Qty: 1.00

✓ M304EX0.75-16F

Purchased

No

100

sf

1,573.137

33

33

M304EX0 75-16F

Expanded Metal Flat SS

**

B 129164 → 35 def JUL 24 2014

Location

Loc Qty

Loc Code

WA004

1573.137

M126899

33

M127024

126.74

M127403

123.347

M128082

39

M128447

44.05

M129164

567

M129716

640

MS20600-AD4W3

Purchased

No

150

Each

853.0000

2

2

MS20600-AD4W3

Cherry Rivets

**

DAS
32
9-89

14-07-30

Location

Loc Qty

Loc Code

ST

246

m129278

246

ST310

600

m129795

600

WA003

7

m127476

7

129278

Picklist Print

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Work Order ID: 122423

Parent Item: D3913-041

Parent Item Name: Long Basket Base Assembly, 350

122423

D3913-041

Start Date: 7/16/14

Required Date: 7/16/14

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

150

Each

5,036.000

6

6

**

MS21042L3

Nut

DAS
32
9-89

Location

Loc Qty

Loc Code

ST307

5036

123900

955

M126333

44

M127410

13

M127831

41

M128401

42

M128754

3941

128754

NAS1149F0332P

Purchased

No

150

Each

4,084.000

12

12

**

NAS1149F0332P

Washer

DAS
32
9-89

Location

Loc Qty

Loc Code

ST275

4084

122063

205

123900

12

125646

106

m123185

47

m127831

2500

m128401

914

m129541

300

128401

AN3-10A

Purchased

No

150

Each

380.0000

6

6

**

AN3-10A

Bolt

DAS
32
9-89

14-07-30

Location

Loc Qty

Loc Code

ST351

80

m127817

35

m128403

45

ST511

300

m128813

150

m128936

150

128936

July-16-14 7:53:22 AM

Shop Packet Print

Picklist Print

July-16-14 7:53:22 AM

Work Order ID: 122423

Parent Item: D3913-041

Parent Item Name: Long Basket Base Assembly, 350

122423

D3913-041

Start Date: 7/16/14

Required Date: 7/16/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149DN832J

Purchased

No

150

Each

3,111.000

2

2

DAS

32

9-89

14-07-30

NAS1149DN832.I

Washer

Location

Loc Qty

Loc Code

ST277

3111

M128948

219

124555

145

M126319

11

M127255

484

M128429

952

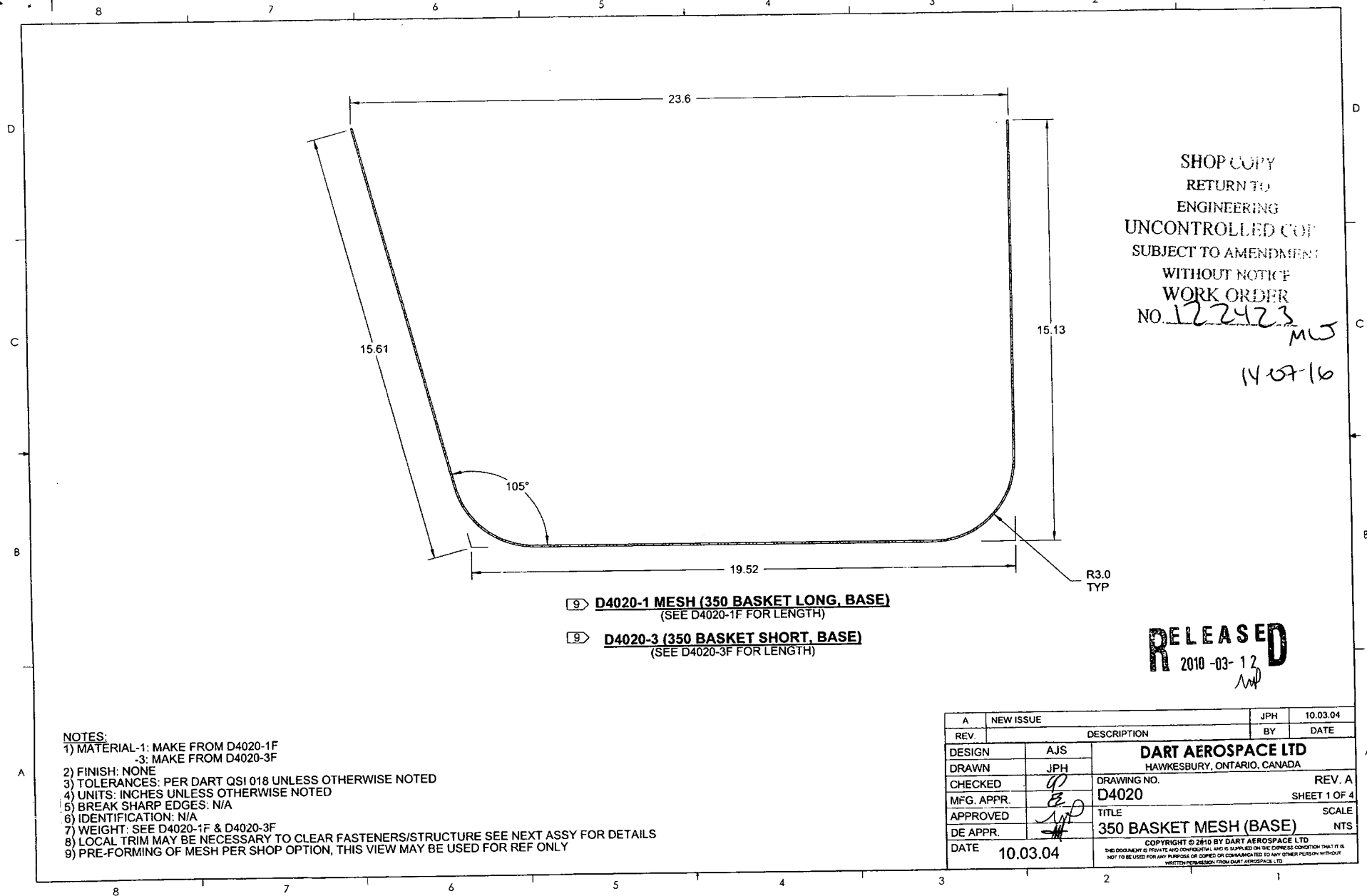
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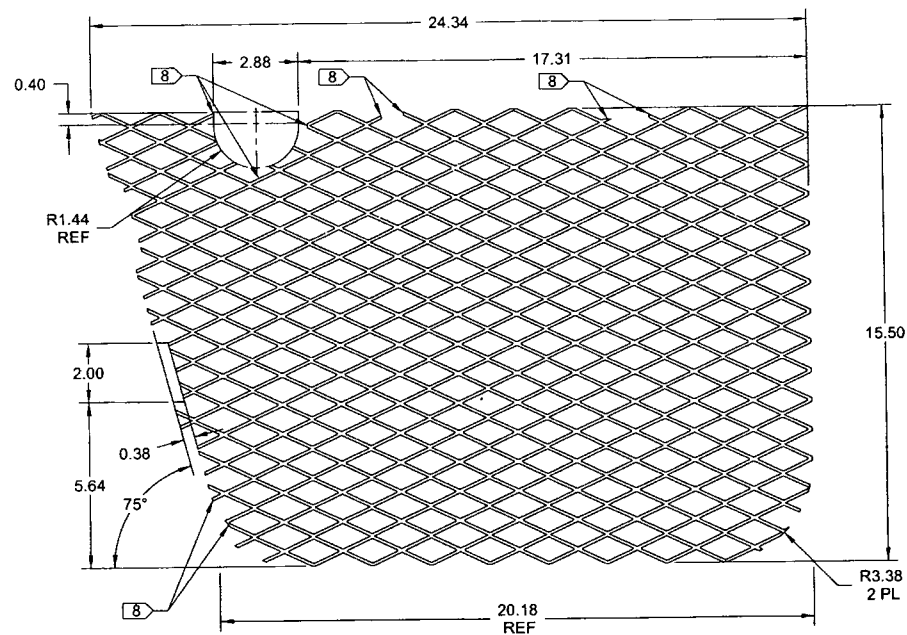
1000

M129541

300

129499









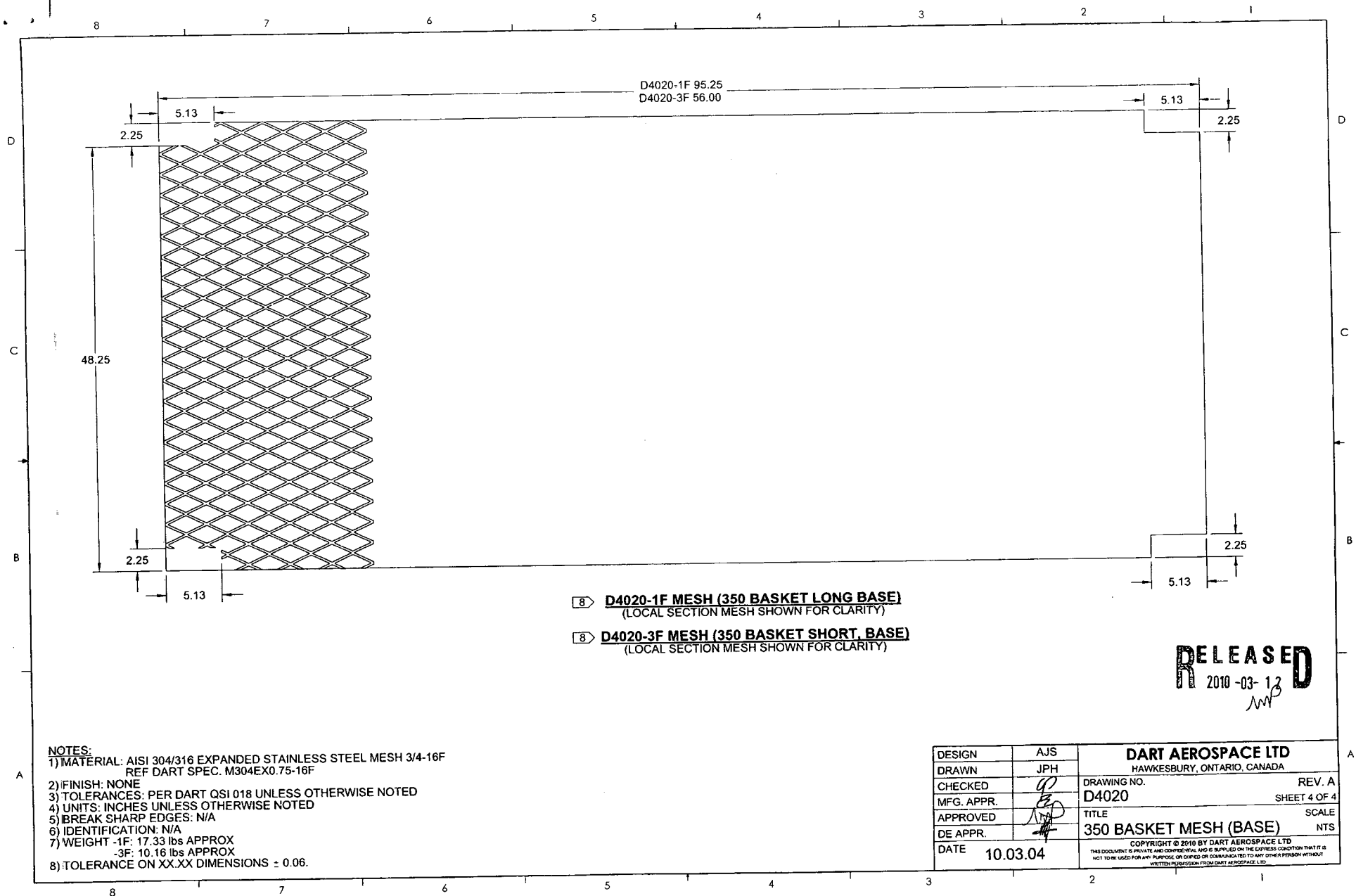
9 D4020-11 END MESH, BASKET

RELEASED
2010-03-12
JMD

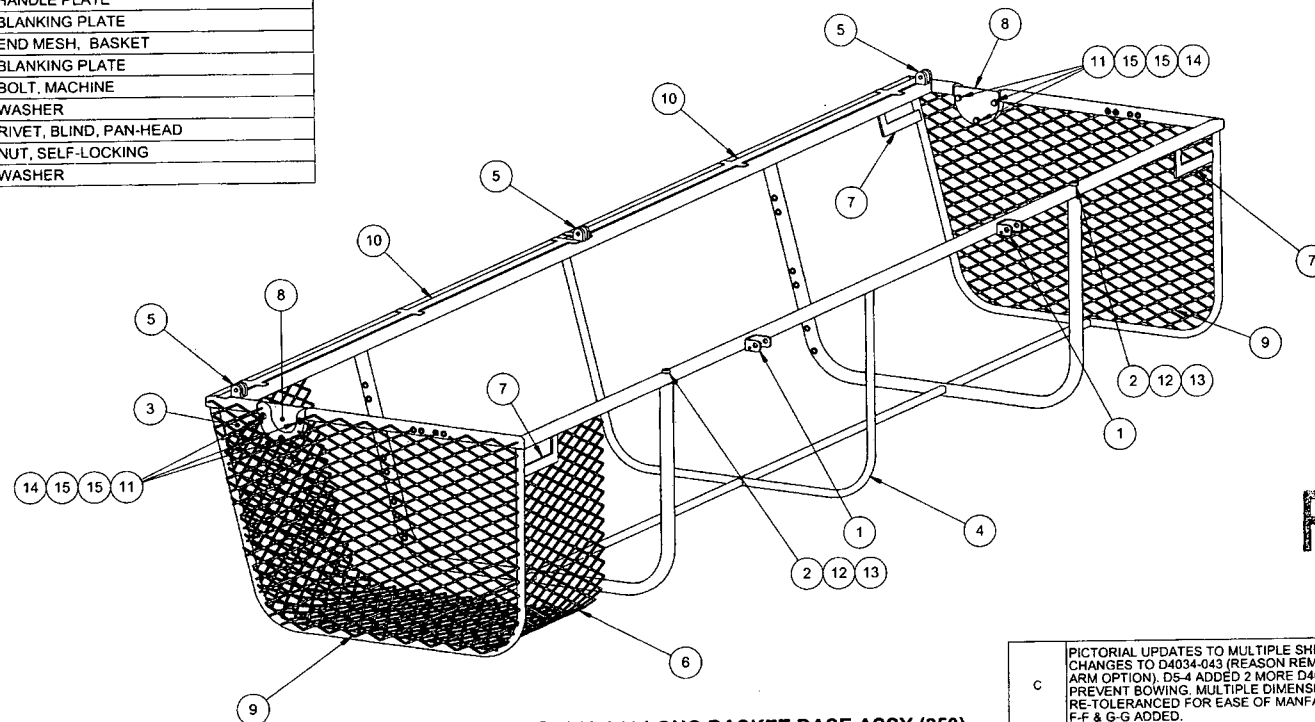
NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.22 lbs
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06 .

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4020	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		350 BASKET MESH (BASE)	NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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ITEM	QTY	P/N	DESCRIPTION
	X	D3913-041	LONG BASKET BASE ASSY (350)
1	2	D2581	MOUNTING BRACKET
2	2	D2931	BUMPER
3	1	D3913-15	WIDE HANDLE PLATE
4	1	D3913-101	TUBULAR ASSY (350 LONG BASKET)
5	3	D4016-1	HINGE HALF, BASE
6	1	D4020-1	MESH (350 BASKET LONG BASE)
7	3	D4021-1	HANDLE PLATE
8	2	D4021-5	BLANKING PLATE
9	2	D4020-11	END MESH, BASKET
10	2	D4672-1	BLANKING PLATE
11	6	AN3-10A	BOLT, MACHINE
12	2	AN960JD8	WASHER
13	2	MS20600AD4W3	RIVET, BLIND, PAN-HEAD
14	6	MS21042L3	NUT, SELF-LOCKING
15	12	NAS1149F0332P	WASHER



D3913-041 LONG BASKET BASE ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 43.9 lbs APPROX
- 8) INSTALL AFTER FINISH
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) WELD PER DART QSI 004

RELEASED
2013-08-16

C	PICTORIAL UPDATES TO MULTIPLE SHEETS FOR CHANGES TO D4034-043 (REASON REMOVAL OF PROP ARM OPTION). D5-4 ADDED 2 MORE D4017-7 RIBS TO PREVENT BOWING. MULTIPLE DIMENSIONS RE-TOLERANCED FOR EASE OF MANUFACTURE. SECTION F-F & G-G ADDED.	AJS	13.07.18
B	ADD D4672-1 (ZN C4-1, C6-1, D2-2, D2-3, & D5-2). REASON: PAR12-197.	MB	12.06.15
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	UP	DRAWING NO.	REV. C
MFG. APPR.	14	D3913	SHEET 1 OF 6
APPROVED	14	TITLE	SCALE
DE APPR.	14	LONG BASKET BASE ASSY (350)	NTS
DATE	13.07.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

TACK WELD MESH
AT EVERY AVAILABLE
LOCATION

DETAIL C D7-2
SCALE: 2X

D4020-1
MESH

D4672-1
BLANKING PLATE
2 PL

0.76
TYP

14 PL
(AROUND TAB, TYP
AND AT BOTH ENDS)

D3913-101
TUBULAR ASSY

D2931 BUMPER
AN960JD8 WASHER
MS20600AD4W3 RIVET
2 PL [8]

D2581
MOUNTING BRACKET
2 PL

D4016-1
HINGE HALF, BASE
3 PL

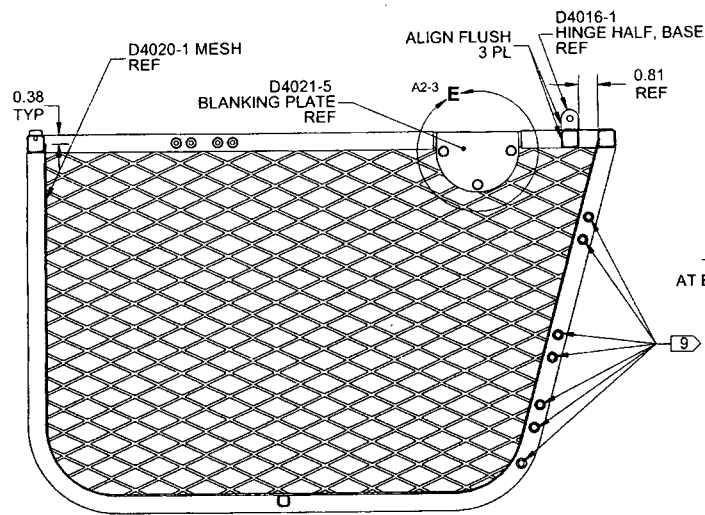
D4021-1
HANDLE PLATE

D4021-1
HANDLE PLATE
2 PL

RELEASED
2013-08-16

D3913-041 LONG BASKET BASE ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

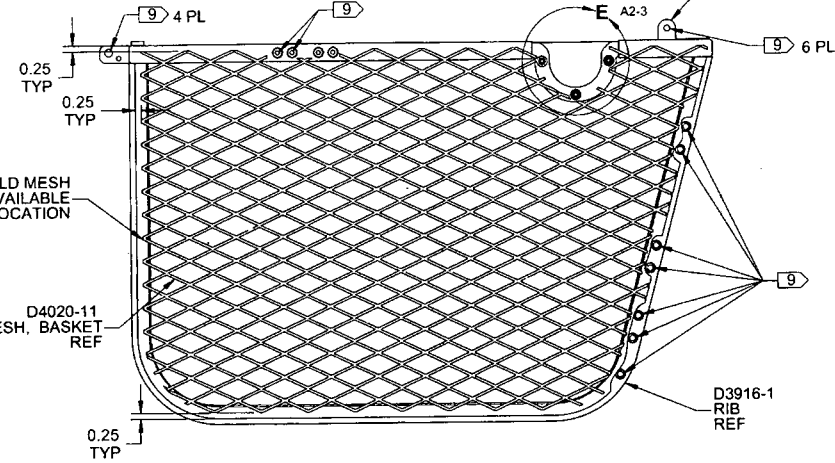
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D3913	SHEET 2 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LONG BASKET BASE ASSY (350) NTS	
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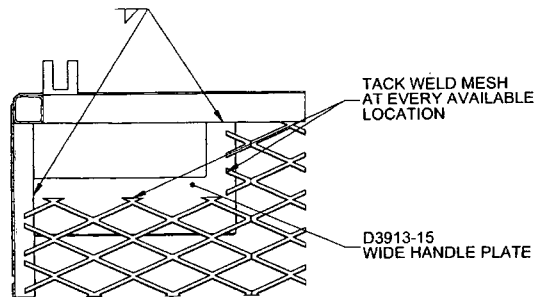
SECTION A-A A5-2

TACK WELD MESH
AT EVERY AVAILABLE
LOCATION

D4020-11
END MESH, BASKET
REF



VIEW B-B A2-2



SECTION D-D D6-2
TYPICAL FOR ALL
HANDLE PLATES

D4021-5
BLANKING PLATE

AN3-10A BOLT, MACHINE
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
3 PL

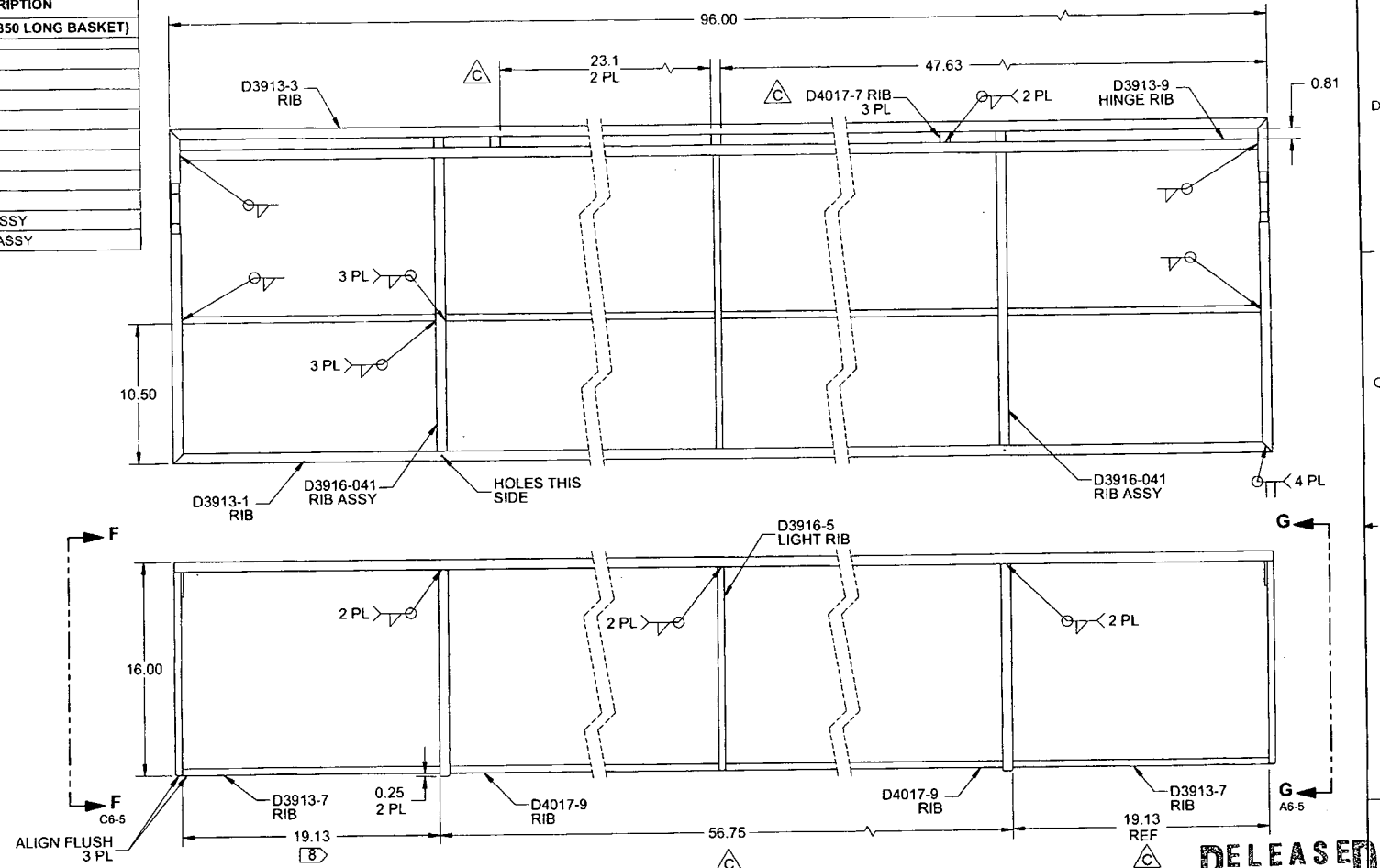
TRIM MESH LOCALLY
Ø 0.50 - Ø 0.60
TO CLEAR FASTENERS

DETAIL E D2-3
D6-3

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2013-08-16
AM

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3913	SHEET 3 OF 6
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET BASE ASSY (350)	NTS
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ITEM	QTY	P/N	DESCRIPTION
	X	D3913-101	TUBULAR ASSY (350 LONG BASKET)
1	1	D3913-1	RIB
2	1	D3913-3	RIB
3	2	D3913-7	RIB
4	1	D3913-9	HINGE RIB
5	3	D3916-5	LIGHT RIB
6	2	D3916-041	RIB ASSY
7	3	D4017-7	RIB
8	2	D4017-9	RIB
9	1	D4034-041	AFT UPPER RIB ASSY
10	1	D4034-043	FWD UPPER RIB ASSY



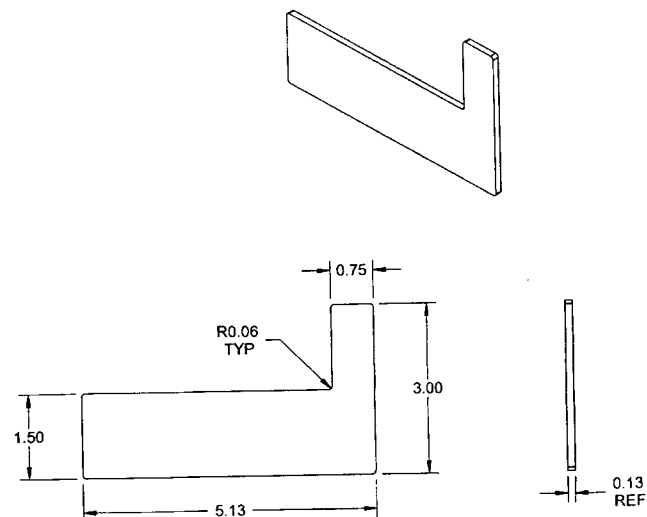
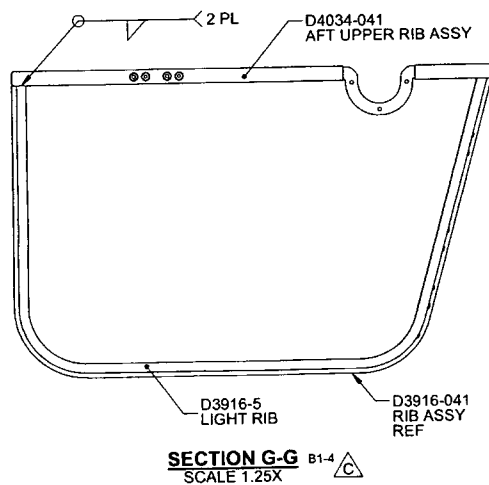
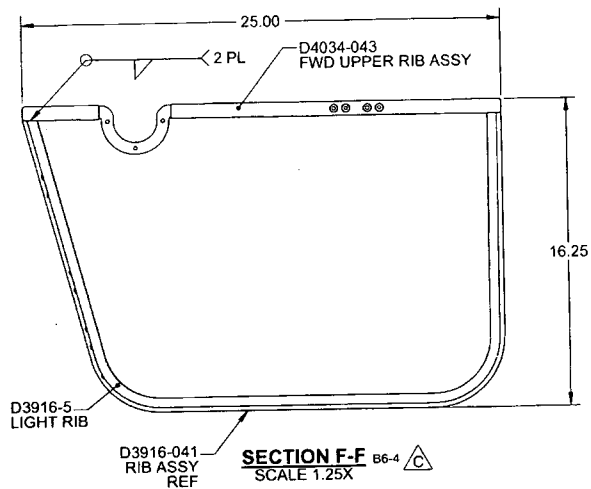
D3913-101 TUBULAR ASSY (350 SHORT BASKET)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 22.65 lbs
- 8) TOLERANCE FOR XX.XX DIMENSIONS ± 0.06 FOR D3913-101
- 9) WELD PER DART QSI 004

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DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D3913	SHEET 4 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LONG BASKET BASE ASSY (350)	NTS
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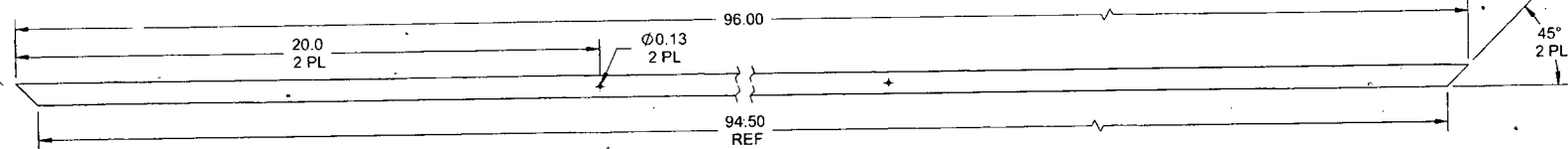
D3913-15 WIDE HANDLE PLATE

NOTES:

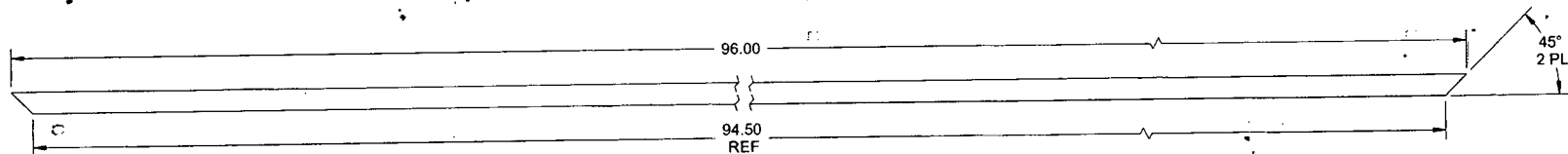
- 1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M304S11GA
- 2) FINISH : NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

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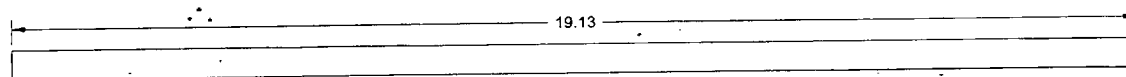
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3913	SHEET 5 OF 6
APPROVED		TITLE	SCALE
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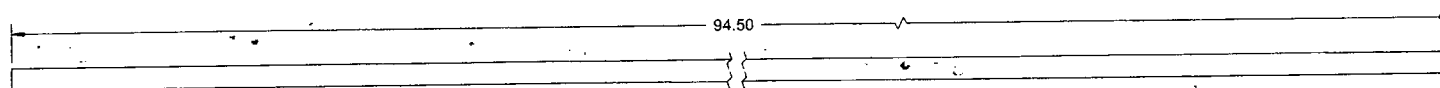
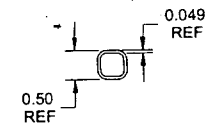
D3913-1 RIB



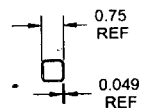
D3913-3 RIB



D3913-7 RIB



D3913-9 HINGE RIB



NOTES:

1) MATERIAL -1, -3, -9: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.049 WALL
PER ASTM A554 OR ASTM A269 MILL FINISH
REF DART SPEC. M304TS0.750W.049

-7: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBE, 0.50 X 0.50 X 0.049 WALL
PER ASTM A554 OR ASTM A269 MILL FINISH
REF DART SPEC. M304TS0.500W.049

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE ASSEMBLED WEIGHTS

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CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D3913	SHEET 6 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LONG BASKET BASE ASSY (350) NTS	
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